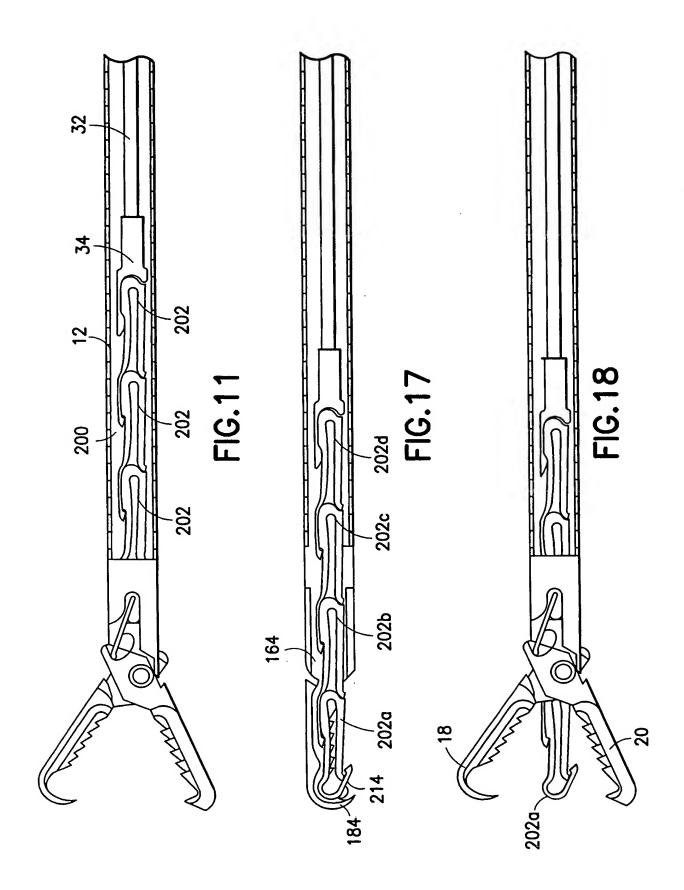
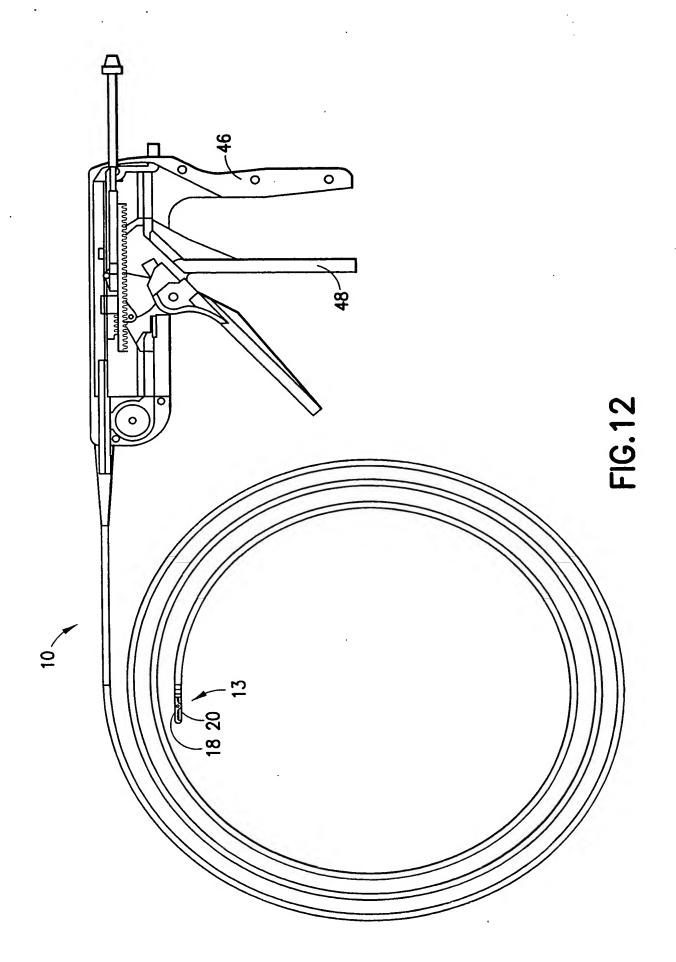
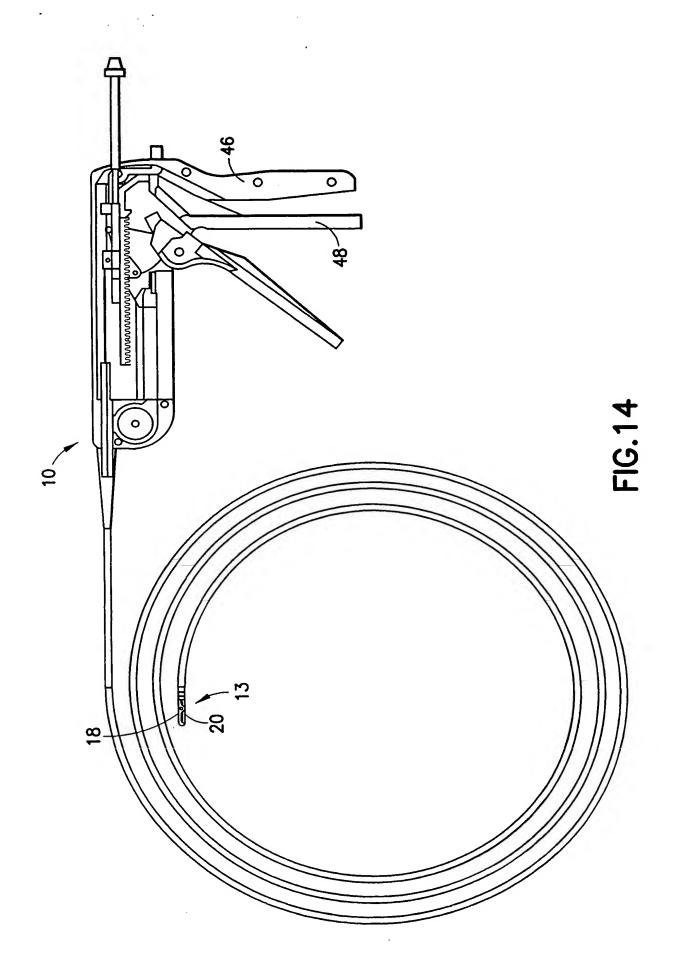
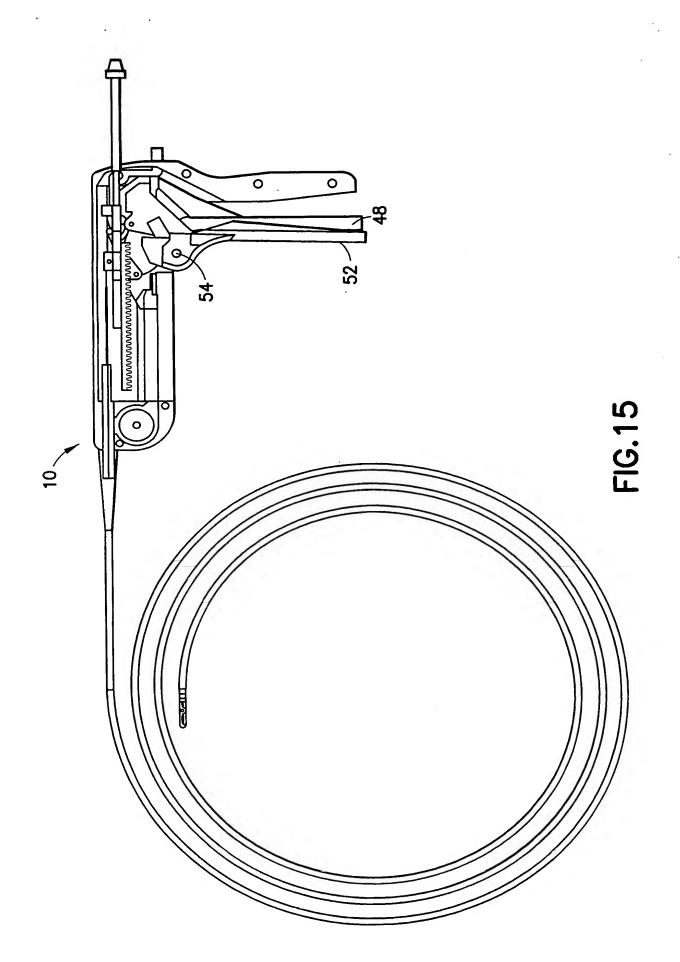


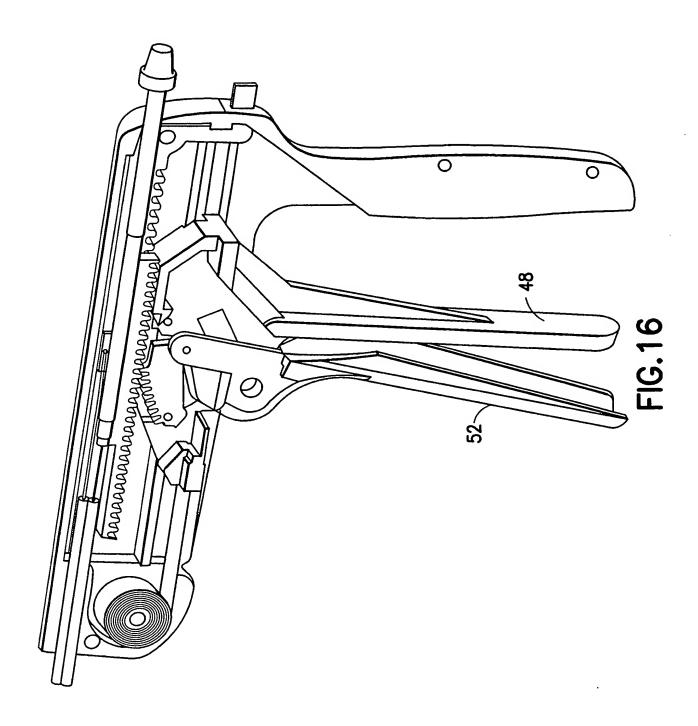
FIG.10

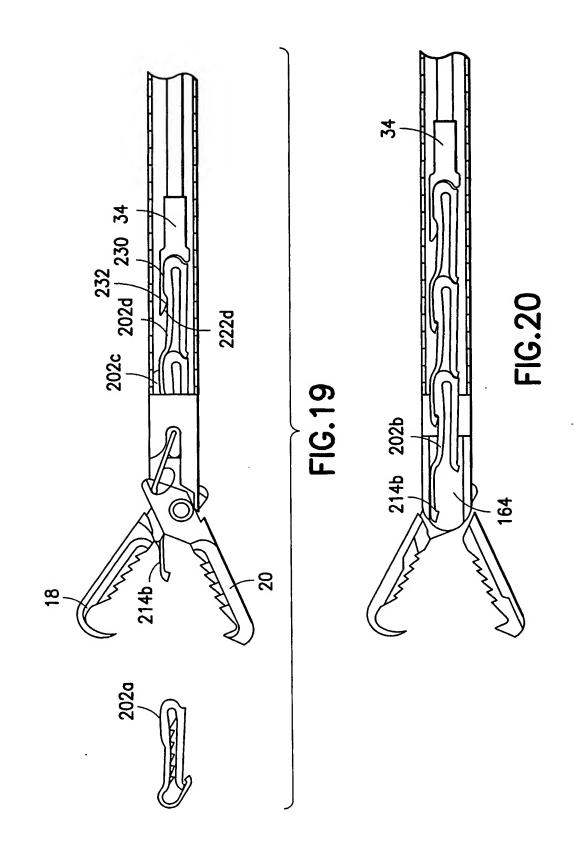


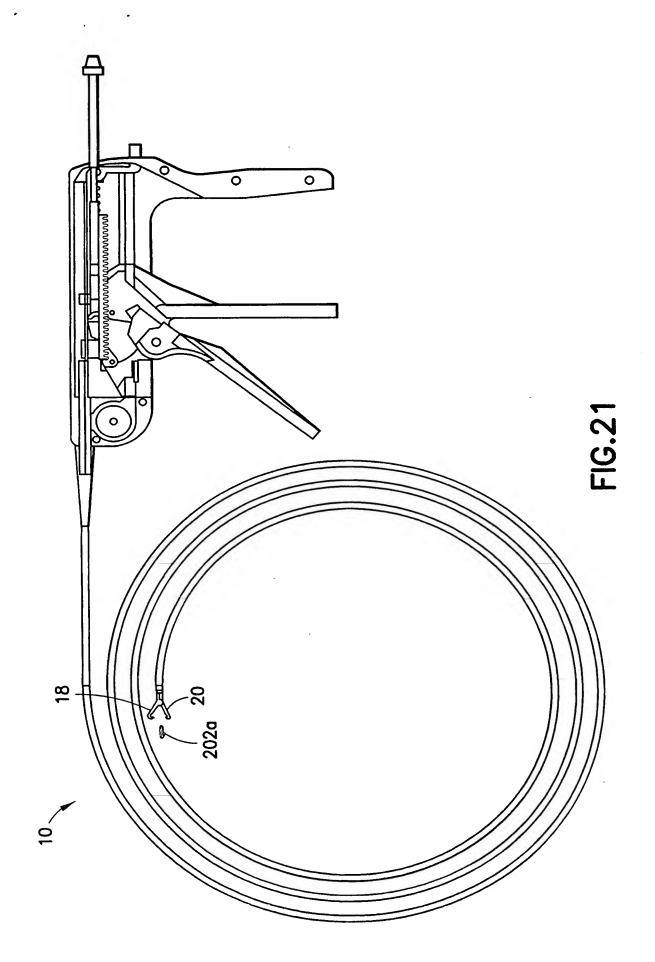












									_						
0.083	0.054	0.017	0.009	स्य	RUN #11	0.77	1	1.77	2.76	3.15	3.61	4.48	5.17	11 B	NO LOOPS
0.086	0.054	0.017	0.009	EST.	RUN #10	0.57	1.02	1.39	2.09	3.19	3.5	3.92	4.42	11 b	NO LOOPS
0.086	0.053	0.017	0.009	YES	RUN #9	0.4	1.12	1.61	2.01	2.44	2.78	3.54	4.28	11 lb	2 L00PS
0.09	0.053	0.017	0.009	YES	RUN #8	0.87	1.62	2.07	2.61	3.5	3.87	4.56	4.61	11 lb	NO LOOPS
60.0	90.0	0.02	0.011	YES	RUN #7	0.45	69.0	1.02	1.51	2.26	2.56	3.34	3.54	11 lb	2 L00PS
0.09	90.0	0.02	0.011	YES	RUN #6	0.56	1.07	1.7	2.6	2.98	3.72	3.8	4.08	11 lb	1 L00PS
60.0	90.0	0.02	0.011	· YES	RUN #5	0.59	1.07	1.9	2.3	3.07	3.68	3.93	4.03	11 lb	NO LOOPS 1 LOOPS 2 LOOPS NO LOOPS NO LOOPS 1 LOOPS 2 LOOPS NO LOOPS 2 LOOPS NO LOOPS NO LOOPS
0.09	90.0	0.015	0.011	YES	RUN #4	0.54	1.07	1.51	2.62	2.05	2.11			11 lb	NO LOOPS
0.09	90.0	0.017	0.011	YES	RUN #3	0.32	0.9	1.44	1.98	2.59	2.61	3.37		11 lb	2 L00PS
0.09	90.0	0.017	0.011	YES	RUN #2	0.24	0.75	1.24	1.81	2.35	2.82	3.12	3.42	11 lb	1 LOOPS
0.09	90.0	0.017	0.011	YES	RUN #1	0.46	1.19	1.67	2.19	2.74	3.27	3.32	3.82	11 lb	NO LOOPS
COIL O.D.	COIL I.D.	CLIP ADVANCING WIRE O.D.	END EFFECTS WIRE 0.D.	BARRIER SHEATH		1 B	2 lb	3 lb	4	5 b	9 P	7 lb	9 8	WFIGHT	POSITION

FIG.22